

# 490

NON INSULATED

# 491

INSULATED

**doorLink**  
Manufacturing, Inc.®

24 GAUGE

RAISED RANCH PANEL



## 490

PAINT

**1.0**  
MIL

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PAINT

**1.0**  
MIL

EFFICIENCY

**6.85**  
R-VALUE

INTERIOR

**VINYL**  
SKIN

Constructed of top quality materials, highly detailed raised ranch panel, deep woodgrain texture and two coat prefinished paint system all combine to enhance the beauty of your home.

Configure your door on our website at

[www.DoorLinkMfg.com](http://www.DoorLinkMfg.com)

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## 24 GAUGE

### RAISED RANCH PANEL

## 490/491 STANDARD FEATURES

#### 24 GAUGE METAL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.

#### 1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking while providing consistent color from panel to panel, and long life.

#### ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.

#### 19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal styles give strong rigid support for all hinges, rollers and operator attachment.

#### STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.

#### TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain and snow.

#### RIGID ALUMINUM RETAINER

Provides added strength while securing replaceable u-shaped bottom weatherstrip to help keep the elements out.

## 491 ADDITIONAL FEATURES

#### R VALUE 6.85 INSULATION

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

#### CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

#### HIGH IMPACT PLASTIC BACK COVER

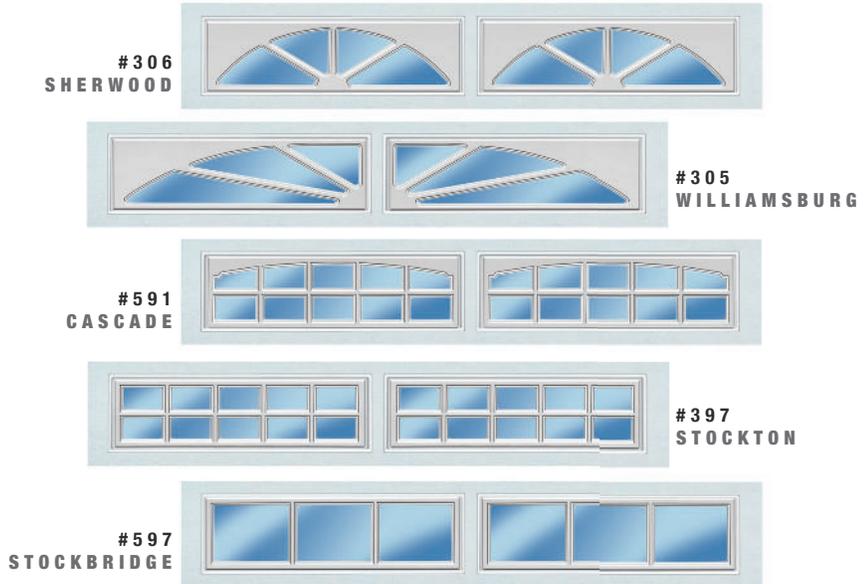
Protects the insulation, and enhances the interior look of your garage door.

#### COLORS



BROCHURE COLOR MAY VARY FROM ACTUAL PRODUCT.

#### AVAILABLE WINDOWS

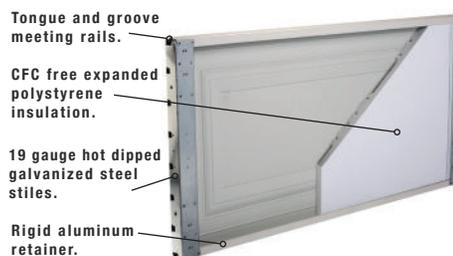


NOT ALL GLAZING OPTIONS MAY BE AVAILABLE FROM ALL DISTRIBUTORS.

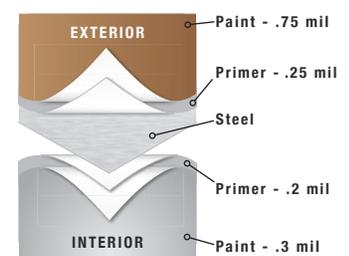
#### SIZES AVAILABLE

DOOR WIDTH	PANELS WIDE	HEIGHTS AVAILABLE: 6'6" 6'9" 7'0" 7'6" 7'9" 8'0"
8', 9', 10'	2	
12', 14'	3	
15', 16', 17', 18'	4	
20', 22'	5	

#### CONSTRUCTION



#### PAINT LAYERS



Your Local Authorized Dealer:

To view this product online:

